Sangeeta Industries

YOUR PARTNER FOR MANUFACTURING SERVICES


WE ARE AN IATF 16949:2016 CERTIFIED ORGANIZATION
A brief about our past & present…

- **SANGEETA INDUSTRIES** was formed as on 13\textsuperscript{th} February, 1989.
- The objective was to cater to the needs of OEM's in the engineering field by manufacturing and supplying sheet metal components.
- The company is recognized as a quality conscious company striving to provide best services to its customers, and is uncompromising in terms of product quality and on-time delivery.
- Total No. of machines -150+, Including Power Press, VMC, Wire Cut, Tool development machine, Expended Liner, Narrow blanking line, CNC Pipe bending and a complete weld shop,
- As the organization grows it is moving towards professionalizing itself further from a proprietorship to private limited.
- Dedicated team of around 150+ members
- It is spread over almost 2 acres
The vision and mission we adhere to...

**Vision**

“To enable our clients to explore new areas of opportunity and expand perspectives in providing quality products at an optimum cost”

**Mission**

“To be leaders in providing comprehensive customized manufacturing of sheet metal & fabricated components to clients”
Organization Structure
On our vision road we have already developed our competency on...

- **Assembly** - Automobile part assy, Electrical part Assy.
- **Surface finish** - Plating, Powder coating, & Painting
- **Design** - Auto cad, Pro^E, Unigraphics – NX 11
- **Fabrication** - Spot welding, MIG welding, projection welding, Arc welding. Upto 12 mm plate, 48 mm od tube & 30 mm bar (rod)
- **Tubular** - (CNC Bending AND SPM bending) manufacturing upto 38 mm OD
- **Stamping** - Extra deep drawn part mfg Thickness range 0.5 to 3.15 mm, processing of high carbon steels, spring steels and eutectic stainless steels, Aluminium
- **Development** - Tools, Jigs, Fixtures (machine & welding), Panel Checker
This competency has been achieved on developing & strengthening the pillars of..

### Team
- Good team-mix of young enthusiasm & old experience
- Team of ~150 members with 10+ engineers having a collective experience of 100+ years

### Infrastructure
- 1 unit
- Spread over 64000sqft, with an integrated facility to service our customers.
- 150+ machines,
- Modern in-house tool room & Separate electroplating zone have plating and powder coating plants

### Systems
- IATF 16949:2016 certified organization
- Lean Trained
- Product & Process Control through SPC
- Defect prevention
- Continual improvement

### Service
- Customer consciousness
- Account Management concept
- Quality orientation
- Management focus
- Standard raw material

### Product Mix
- Sectoral Mix
- White Goods
- Automobiles
- Material Mix
- CR, HR, GPSP, Alu, SS, Tubular, varied thickness
- Process Mix
- Stamping, Tubular, Surface Treatment, Assembly
- Large tool, Unique tooling etc.

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Sangeeta Industries
And their continuous upgrade through training...

<table>
<thead>
<tr>
<th>Manning &amp; Training</th>
<th>Presently we have right mixture of workforce including skilled and semiskilled.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Development</td>
<td>A Design &amp; Development Head supported by a Tool Room Head, Designers and a well manned Toolroom.</td>
</tr>
<tr>
<td>Production</td>
<td>Production is managed by a Production head supported by a team of supervisors</td>
</tr>
<tr>
<td>Quality</td>
<td>A well trained &amp; resourced Quality function with a QA, supported by a team of QC</td>
</tr>
<tr>
<td>Assembly</td>
<td>A separate team for assembly and wiring</td>
</tr>
</tbody>
</table>
Ensuring we have a **System** that meets the latest...
Ensuring we have a **IEC** that meets the EXPORT & IMPORTS Liaisoning …
To serve these reputed clients in different sectors...

White Goods/ Home appliances

- Whirlpool
- Godrej
- LG
- Novamax

Automobile

- JBM Automation
- IFB
- MV
- Donaldson
- Mahindra

Power

- C&S Electric
- Hero Motors

Air Conditioning

- Delair

Sangeeta Industries
We serve our clients through a wide portfolio of products…Tubular parts

We manufacture around 200 components for multiple clients across multiple sectors
We serve our clients through a wide portfolio of products...illustrative samples
We serve our clients through a wide portfolio of products...illustrative Products

✅ Self / Our input designed product

✅ Moves across X & Y axis

We manufacture around 200 components for multiple clients across multiple sectors
We serve our clients through a wide portfolio of products...illustrative samples

We manufacture around 200 components for multiple clients across multiple sectors

Part Name- Muffler Customer-CAPAROEM
We serve our clients through a wide portfolio of products...illustrative samples

1. Part Name: Mounting plate  
   Customer: Whirlpool

2. Part Name: Front cross pc  
   Customer: Whirlpool
We serve our clients through a wide portfolio of products...illustrative samples

Part Name - Muffler Customer - CAPARO OEM

We manufacture around 200 components for multiple clients across multiple sectors
We serve our clients through a wide portfolio of products... illustrative samples

- Deep draw component
- Calibrated to the size of bearing fitting

We manufacture around 200 components for multiple clients across multiple sectors
We serve our clients through a wide portfolio of products...illustrative samples

- LV switchgears
- Complete assembly involving ~ 10,000 BOP's over 200+ categories

We manufacture around 200 components for multiple clients across multiple sectors
We serve our clients through a wide portfolio of products...illustrative samples

- Mass produced
- SPC controlled
- Heart of the refrigerator

We manufacture around 200 components for multiple clients across multiple sectors
We serve our clients through a wide portfolio of products...illustrative samples

Part Name- Fender Side
Customer-CAPARO OEM

We manufacture around 200 components for multiple clients across multiple sectors
We serve our clients through a wide portfolio of products...illustrative samples

Part Name- Clutch padel
Customer-CAPARO
OEM

We manufacture around 200 components for multiple clients across multiple sectors
Appliances parts

Part Name - Freezer Customer - Whirlpool

Part Name - Stabilizer cover Customer - C&S
Two wheeler parts

Part Name- Gusset head pipe Customer-NMPL
Part Name- Bridge Fork Customer-HERO
Part Name- Alternator cover Customer-CAPA
Part Name- Stay A Muffler Customer-NMPL

Sangeeta Industries
Frame Parts

Part Name- Bkt. Axle
Model-KWPA
Customer-NMPL
OEM- Honda

Part Name- Bkt. Axle
Model-KWPA
Customer-NMPL
OEM- Honda

Part Name- Bkt. Axle
Model-KWPA
Customer-NMPL
OEM- Honda

Sangeeta Industries
Frame Parts

- Part Name: Bar Pillion Foot Rest Model: Suzuki Customer: NMPL OEM: Suzuki
- Part Name: Side Guard Upper Model: Suzuki Customer: NMPL OEM: Suzuki
- Part Name: Swing Arm Model: SUZUKI Customer: NMPL OEM: SUZUKI
- Part Name: Side Guard Lower Model: Suzuki Customer: NMPL OEM: Suzuki
- Part Name: Plate Front Bumper Model: Suzuki Customer: NMPL OEM: Suzuki
- Part Name: Stay RR Model: Customer: NMPL OEM: HONDA
Filter parts

- Expanded liner
  - 6"
  - 7"
  - 8"

- Mounting clamp 7"

- Mounting clamp 6” 7” 8”
Capacity Vs spare capacity

- Home appliances: 39%
- Automobile: 18%
- Others: 10%
- Spare capacity: 33%

Capacity
- Home appliances – 39%
- Automobile -18%
- Others – 10%
- Spare capacity – 33%
With over 64000 sq ft of area and 322 million strokes per shift, we have the requisite infrastructure to meet the end-to-end need of our clients.
Infrastructure…continued

<table>
<thead>
<tr>
<th>Press Shop</th>
<th>Capacity</th>
<th>Quantity</th>
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<tbody>
<tr>
<td>Power Press</td>
<td>400 T</td>
<td>1</td>
</tr>
<tr>
<td>Power Press</td>
<td>315 T</td>
<td>1</td>
</tr>
<tr>
<td>Power Press</td>
<td>250 T</td>
<td>2</td>
</tr>
<tr>
<td>Power Press</td>
<td>160 T</td>
<td>2</td>
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<tr>
<td>Power Press</td>
<td>150 T</td>
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<tr>
<td>Power Press</td>
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<td>Power Press</td>
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<td>Power Press</td>
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<td>Power Press</td>
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<td>27</td>
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<tr>
<td>Power Press</td>
<td>10 T</td>
<td>6</td>
</tr>
<tr>
<td>Shearing M/C</td>
<td>2*1250</td>
<td>1</td>
</tr>
<tr>
<td>Shearing M/C</td>
<td>6*2500 mm</td>
<td>1</td>
</tr>
<tr>
<td>Others</td>
<td>50</td>
<td></td>
</tr>
</tbody>
</table>

Sangeeta Industries
Pipe bending facility

• 2 Nos. – CNC 3 Axis Tube bending dia. up to 38mm X 3 mm
In-house Tool Development Room

Tool Assy Area

Vertical Milling Centre

Tool Area

Wire Cut

Sangeeta Industries
Design using AutoCAD and 3-D Modeling

A well equipped Tool Room having:

• Development facility
• 1 - VMC – 3 axis – TAL make
• 1 - Wire cut – Ultima
• 2 - Lathe’s – 8 feet & 6 feet
• 4 - surface grinders
• 2 - M1TR
Welding Facilities

We have the most comprehensive Welding shop which includes facilities for:

1. Spot welding
2. MIG Welding
3. Projection
Infrastructure

Towards Quality Improvements, recently we have renovated our Standards Room Facility.

Sangeeta Industries
Infrastructure improvement for capacity
Consumable store renovated for better management
Infrastructure

2500 sq ft additional covered space created for a new line to be added
Infrastructure

We have installed L.E.D. Lighting system through our company for better LUX Level
Infrastructure

3 sources of electricity input for continuous supply
introduction of feeder which helped us in increasing the rate of production
PACKING STANDRIZATION

introduced pressure free packaging machine to avoid any kind of human error
PNEUMATIC GAUGING SYSTEM

in house made gauging system to increase the speed with 100% gauging
Thank You for Watching our Presentation

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